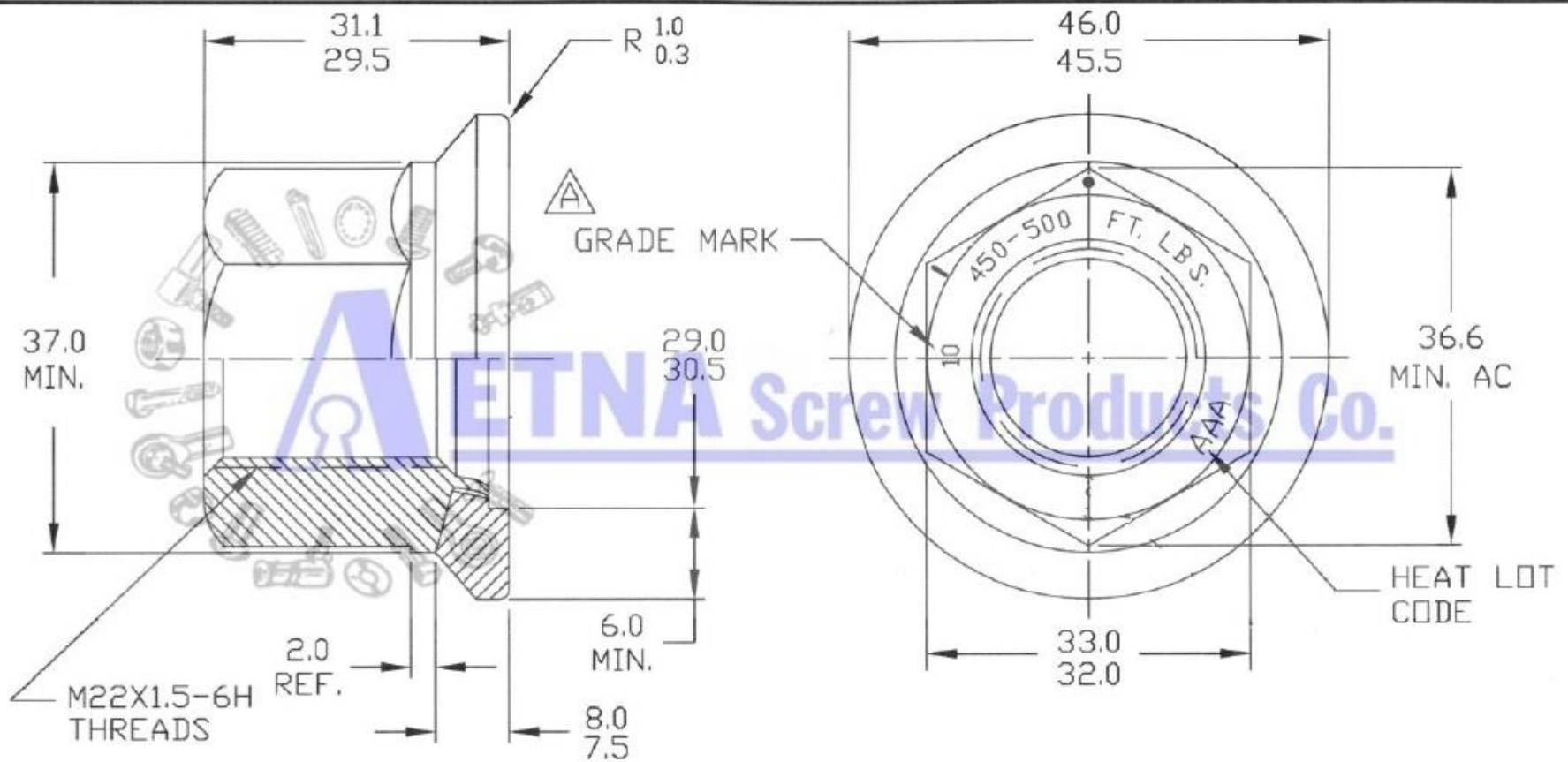




NOTES;

1. MATERIAL: NUT C1045 STEEL PER ISO 898-2 CLASS 10
WASHER; 4140 ALLOY STEEL HARDENED TO RC 28-34
2. NUT & WASHER ASSEMBLY SHALL BE FREE OF SCALE BURRS AND
MEET SURFACE DISCONTINUITIES PER SAE-J122.
3. WASHER MUST ROTATE FREELY AND WITHSTAND 50 LBS. MIN
SEPARATION FORCE
4. FINISH: ZINC PHOS BASE COATING WITH PTFE, 240HRS, MIN
SALT SPRAY.
5. DIMENSION & TOLERANCE PER SAE-J694



DO NOT SCALE DRAWING		M22 X 1.5 2PC WHEEL NUT	
DECIMALS	FRACTIONS ±		
1 PLACE ±	ANGLES		
2 PLACE ±		DATE 09-10-07	PART NUMBER
3 PLACE ±		DRAWN BY AC	AN7550
MATERIAL	SCALE 1.5=1	APPROVED PN	
SEE NOTES			