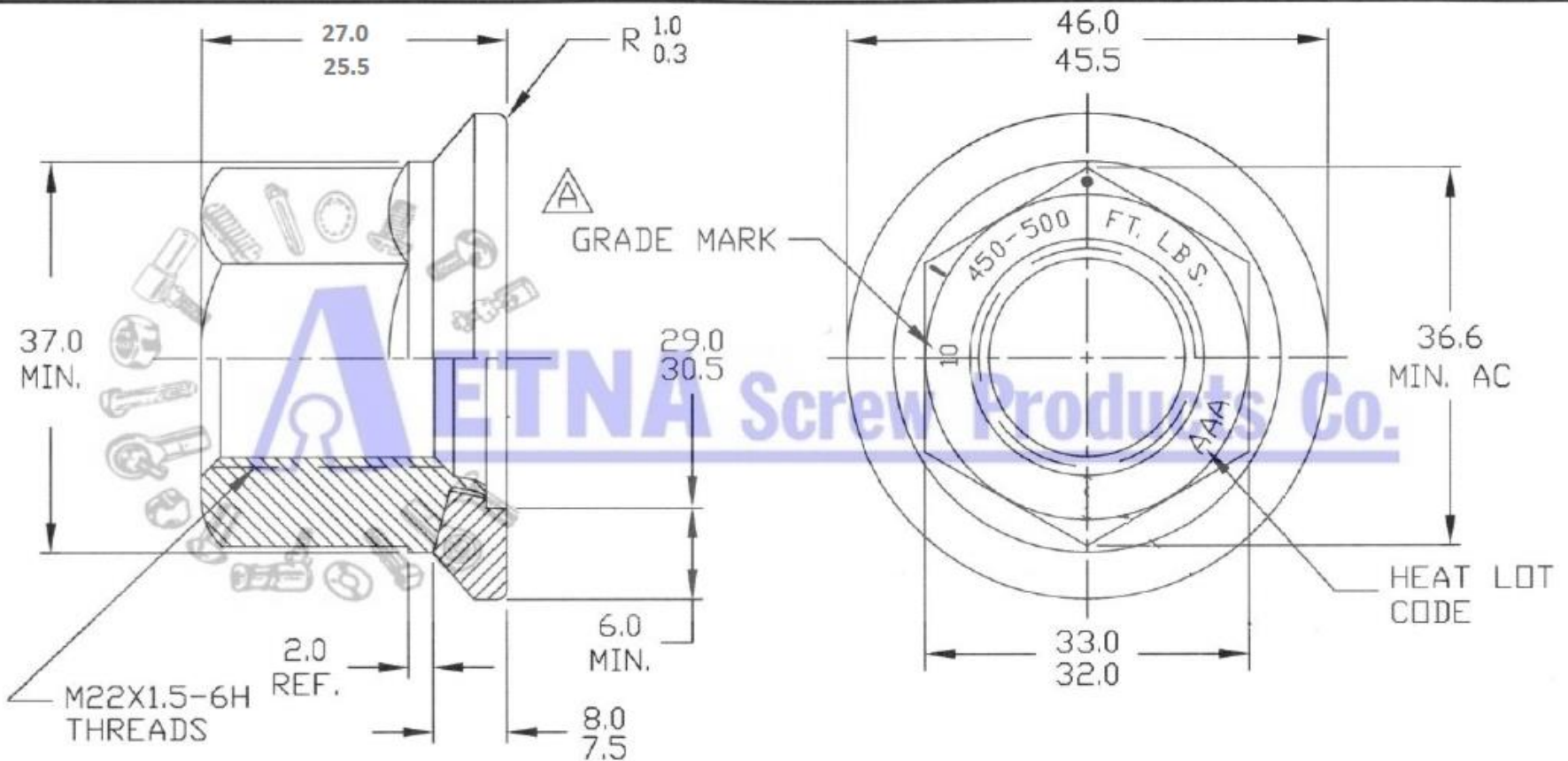




NOTES;

1. MATERIAL: NUT C1045 STEEL PER ISO 898-2 CLASS 10 WASHER; 4140 ALLOY STEEL HARDENED TO RC 28-34
2. NUT & WASHER ASSEMBLY SHALL BE FREE OF SCALE BURRS AND MEET SURFACE DISCONTINUITIES PER SAE-J122.
3. WASHER MUST ROTATE FREELY AND WITHSTAND 50 LBS. MIN SEPARATION FORCE
4. FINISH: ZINC PHOS BASE COATING WITH PTFE, 240HRS, MIN SALT SPRAY.
5. DIMENSION & TOLERANCE PER SAE-J694



DO NOT SCALE DRAWING	
DECIMALS	FRACTIONS ±
1 PLACE ±	
2 PLACE ±	ANGLES
3 PLACE ±	
MATERIAL	SCALE
SEE NOTES	1.5=1

M22 X 1.5 2PC WHEEL NUT	
DATE 09-10-07	PART NUMBER
DRAWN BY AC	AN7555
APPROVED PN	